

Date: Tuesday, 4/4/2006 1:29:12 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: FLOAT SKIDTUBE		
Job Number	: 26505			Part Number	: D412742013		
Estimate Number	: 10366			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 4/4/2006	S.O. No.	:	Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: LANDING GEAR	Due Date	: 4/14/2006		
Previous Run	: 26504			Qty:	1	Um:	Each
Written By	:						
Checked & Approved By	: <u>KJ</u> 06.04.04						
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013CHG001			
2.0	D2571	Saddle, Fwd, Out	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2571 Saddle Fwd Outside <u>B 25996</u> ✓			
3.0	D2572	Saddle, Fwd, In	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2572 Saddle Fwd Inside <u>B 25831</u> ✓			
4.0	D2573	Saddle, Aft, Out	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2573 Saddle Aft Outside <u>B 26362</u> ✓			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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5.0	D2574	Saddle, Aft, In
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>		
<p>Pick:</p>		
Qty	Part Number	Description
1	D2574	Saddle Aft Outside <u>B 25999</u> ✓
6.0	D2747	Set Screw
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)</p>		
<p>Pick:</p>		
Qty	Part Number	Description
4	D2747	Bolt <u>B 25011</u> ✓
7.0	D2876	Saddle Spacer
<p>Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)</p>		
<p>Pick:</p>		
Qty	Part Number	Description
2	D2876	Saddle Spacer <u>B 24851</u> ✓
8.0	D2877	Saddle Spacer
<p>Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)</p>		
<p>Pick:</p>		
Qty	Part Number	Description
2	D2877	Saddle Spacer <u>B 24897</u> ✓
9.0	D34031	Bushing
<p>Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)</p>		
<p>Pick:</p>		
Qty	Part Number	Description
16	D3403-1	Bushing <u>B 26493-1</u> ✓
10.0	D34033	Bushing
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p>		
<p>Pick:</p>		
Qty	Part Number	Description
8	D3403-3	Bushing <u>B 26494-1</u> ✓

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11.0	D3405041	Lug Assembly	
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>			
<p>Pick:</p>			
Qty	Part Number	Description	Batch
1	D3405-041	GHW Lug	<u>B25038</u> ✓
12.0	D3405043	Lug Assembly	
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p>			
<p>Pick:</p>			
Qty	Part Number	Description	Batch
1	D3405-043	GHW Lug	<u>B25039</u> ✓
13.0	AN4C6A	Bolt	
<p>Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)</p>			
<p>Pick:</p>			
Qty	Part Number	Description	Batch
16	AN4C6A	Bolt	<u>M19185</u> ✓
14.0	AN4C46A	BOLT	
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)</p>			
<p>Pick:</p>			
Qty	Part Number	Description	Batch
4	AN4C46A	Bolt	<u>M19530</u> ✓
15.0	AN4C52A	BOLT	
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p>			
<p>Pick:</p>			
Qty	Part Number	Description	Batch
8	AN4C52A	Bolt	<u>M100334</u> ✓
16.0	AN6C12A	BOLT	
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)</p>			
<p>Pick:</p>			
Qty	Part Number	Description	Batch
8	AN6C12A	Bolt	<u>M17831</u> ✓

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Seq. #: Machine Or Operation:

Description :

17.0 AN960C416L



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
32	AN960C416L	Washer	<u>m18822</u> ✓

18.0 AN960C616L



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	AN960C616L	Washer	<u>m18822</u> ✓

19.0 AN960C716L



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
16	AN960C716L	Washer	<u>m18822</u> ✓

20.0 MS210434

Nut



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
28	MS21043-4Nut		<u>7Xm100263/21Xm100651</u> ✓

21.0 NAS1515H4L

Inventory



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
32	NAS1515H4L	Washer	<u>m19099</u> ✓

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22.0	NAS1515H6L	Inventory
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Qty Part Number Description Batch 8 NAS1515H6L Washer <u>m18809</u> ✓		
23.0	NAS1515H7L	Inventory
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number Description Batch 16 NAS1515H7L Washer <u>m100727</u> ✓		
24.0	D412742043	SKIDTUBE ASSEMBLY
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D412-742-043 Skidtube Ass <u>B26554</u>		
25.0	D3407041	Tow Ring
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 D3407-041 TOW RING <u>B26503</u> ✓		
26.0	D34173	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D3417-3 WASHER <u>B25119</u> ✓		

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27.0	MS210434	Nut								
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>MS21043-4</td><td>NUT</td><td>m100263 ✓</td></tr></tbody></table>			Qty	Part Number	Description	Batch	1	MS21043-4	NUT	m100263 ✓
Qty	Part Number	Description	Batch							
1	MS21043-4	NUT	m100263 ✓							
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)</p> <p>Pick:</p> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D3456-1</td><td>WASHER</td><td>B24174 ✓ C206/04/26 ①</td></tr></tbody></table>			Qty	Part Number	Description	Batch	1	D3456-1	WASHER	B24174 ✓ C206/04/26 ①
Qty	Part Number	Description	Batch							
1	D3456-1	WASHER	B24174 ✓ C206/04/26 ①							
28.0	D34561	washer								
29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS								
30.0	PACKAGING 1	PACKAGING RESOURCE #1								
31.0	DC	DOCUMENT CONTROL								

Job Completion



① 06/04/27 ①

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